

SAFETY DATA SHEET

# Tuffbond 312B

## SECTION 1: IDENTIFICATION

### 1.1. Product identifier

*Trade name:* Tuffbond 312B

*Product no.:* MS-312B

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

*Relevant identified uses of the substance or mixture:* Adhesive  
Restricted to professional users.

*Uses advised against :* None known.

### 1.3. Details of the supplier of the safety data sheet

*Company and address:* **Hernon Manufacturing Inc**  
121 Tech Drive  
FL 32771 Sanford  
USA  
T: +1-407-322-4000  
www.hernon.com

*Contact person:* Hernon SDS Coordinator

*E-mail:* customerservice@hernon.com

*SDS date:* 3/26/2025

*SDS Version:* 1.0

*Date of previous version:* 3/26/2025 (1.0)

### 1.4. Emergency telephone number

Contact the poison control at 1-800-222-1222 (24/7) or use the webpoisoncontrol (triage.webpoisoncontrol.org) to get specific guidance for your case.

VelocityEHS:

+1-800-255-3924 (USA)

+1-813-248-0585 (International)

1-300-954-583 (Australia)

0-800-591-6042 (Brazil)

400-120-0751 (China)

000-800-100-4086 (India)

800-099-0731 (Mexico)

Contract #: (MIS0002665)

## SECTION 2: HAZARD(S) IDENTIFICATION

### OSHA/HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

## 2.1. Classification of the substance or mixture

Skin Irrit. 2; H315, Causes skin irritation.

Skin Sens. 1; H317, May cause an allergic skin reaction.

Eye Dam. 1; H318, Causes serious eye damage.

## 2.2. Label elements

Hazard pictogram(s):



Signal word:

Danger

Hazard statement(s):

Causes skin irritation. (H315)

May cause an allergic skin reaction. (H317)

Causes serious eye damage. (H318)

Precautionary statement(s):

General:

-

Prevention:

Avoid breathing mist/vapour. (P261)

Wash hands and exposed skin thoroughly after handling. (P264)

Contaminated work clothing should not be allowed out of the workplace. (P272)

Wear eye protection/protective clothing. (P280)

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)

Immediately call a POISON CENTER/doctor. (P310)

If skin irritation or rash occurs: Get medical advice/attention. (P333+P313)

Take off contaminated clothing and wash it before reuse. (P362+P364)

Storage:

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Disposal:

Dispose of contents/container in accordance with local regulation (P501)

Additional labelling:

Not applicable.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. Substances

Not applicable. This product is a mixture.

### 3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Polyamide Mixture	CAS No.:	60-100%	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Dam. 1, H318	
Hydrophobic Amorphous Fumed Silica	CAS No.: 67762-90-7	1-10%		[19]

Glass, oxide, chemicals	CAS No.: 65997-17-3	1-10%		[19]
Carbon black	CAS No.: 1333-86-4	<0.1%		[19]

Where the concentration of an ingredient is expressed as a range the exact concentration has been withheld as a trade secret.

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

## Other information

[19] UVCB = Unknown or variable composition, complex reaction products or of biological materials

## SECTION 4: FIRST-AID MEASURES

### 4.1. Description of first aid measures

#### General information:

If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 911 and give immediate treatment (first aid).

Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

#### Inhalation:

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

#### Skin contact:

IF ON SKIN: Wash with plenty of water and soap.

Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO NOT use solvents or thinners.

If skin irritation occurs: Get medical advice/attention.

#### Eye contact:

If in eyes: Flush eyes with plenty of water or salt water (20-30 °C) for at least 30 minutes and continue until irritation stops. Remove contact lenses. Make sure you flush under the upper and lower eyelids. Seek medical assistance immediately and continue flushing during transport.

#### Ingestion:

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

#### Burns:

Not applicable.

### 4.2. Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after

exposure.

The product contains substances that cause serious eye damage. Contact with these substances can cause irreversible effects on the eye / serious eye damage.

#### 4.3. Indication of any immediate medical attention and special treatment needed

IF exposed or concerned:

Get immediate medical advice/attention.

#### Information to medics

Bring this safety data sheet or the label from this product.

### SECTION 5: FIRE-FIGHTING MEASURES

#### 5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

#### 5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Some metal oxides

#### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact the Poison Help Line on 1-800-222-1222 (24/7) in order to obtain further advice.

### SECTION 6: ACCIDENTAL RELEASE MEASURES

#### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid direct contact with spilled substances.

Ensure adequate ventilation, especially in confined areas.

Contaminated areas may be slippery.

#### 6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.

Keep unauthorized persons away from the spill

#### 6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

#### 6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

### SECTION 7: HANDLING AND STORAGE

## 7.1. Precautions for safe handling

Avoid direct contact with the product.

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

## 7.2. ▼ Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

*Recommended storage material:*

Always store in containers of the same material as the original container.

▼ *Storage conditions:*

Keep at temperatures between 7 and 29 °C.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

*Incompatible materials:*

Peroxides

Strong oxidizing agents

## 7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

# SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

## 8.1. Control parameters

Glass, oxide, chemicals

Long term exposure limit (OSHA Table Z-1) (mg/m<sup>3</sup>): 15 (as Fibrous Glass)

Long term exposure limit (ACGIH TLV) (mg/m<sup>3</sup>): 5 (continuous filament glass fibers, inhalable particulate matter)]; 0.2 f/cc (refractory ceramic fibers [F])

Long term exposure limit (ACGIH TLV) (ppm): 1 fiber/cc (continuous filament glass fibers, glass wool fibers, rock wool fibers, slag wool fibers and special purpose glass fibers, [F])

Ceiling value (NIOSH REL) (mg/m<sup>3</sup>): 5 (total)

Ceiling value (NIOSH REL) (ppm): 3 fibers/cm<sup>3</sup> (fibers ≤3.5 µm in diameter, ≥10 µm in length)

Carbon black

Long term exposure limit (OSHA Table Z-1) (mg/m<sup>3</sup>): 3.5

Long term exposure limit (ACGIH TLV) (mg/m<sup>3</sup>): 3 (Inhalable)

Long term exposure limit (NIOSH REL) (mg/m<sup>3</sup>): 3.5 (without PAHs); when PAHs are present, NIOSH considers carbon black to be a potential occupational carcinogen.

Part 1910 - Occupational Safety and Health Standards (29 CFR 1910.1000 TABLE Z-1 - Limits for Air Contaminants)

## 8.2. Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

*General recommendations:*

Smoking, drinking and consumption of food is not allowed in the work area.

*Exposure scenarios:*

There are no exposure scenarios implemented for this product.

*Exposure limits:*

Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.

<i>Appropriate technical measures:</i>	The formation of vapours must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure eyewash and emergency showers are clearly marked. Ensure that eyewash stations and safety showers are located within easy reach. Apply standard precautions during use of the product. Avoid inhalation of vapours.
<i>Hygiene measures:</i>	Take off contaminated clothing and wash it before reuse.
<i>Measures to avoid environmental exposure:</i>	No specific requirements.


## Individual protection measures, such as personal protective equipment

<i>Generally:</i>	Use only protective equipment with a recognized certification mark, e.g. the UL mark.
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### *Respiratory Equipment:*

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.


### *Skin protection:*

Recommended	Type/Category	Standards	
-	Protective Clothing		

### *Hand protection:*

Nitrile Rubber

### *Eye protection:*

Type	Standards	
Safety glasses with side shields.	EN166	

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<i>Physical state:</i>	Liquid
<i>Color:</i>	Black
<i>Odor:</i>	Mild
<i>Odor threshold (ppm):</i>	No data available
<i>pH:</i>	No data available
<i>Density (g/cm³):</i>	1.05
<i>Kinematic viscosity:</i>	No data available
<i>Particle characteristics:</i>	No data available

## Phase changes

<i>Melting point/freezing point (°F):</i>	No data available.
<i>Softening point/range (°F):</i>	Does not apply to liquids.
<i>Boiling point (°F):</i>	>300
<i>Boiling point (°C):</i>	>149
<i>Vapor pressure:</i>	No data available
<i>Relative vapor density:</i>	No data available
<i>Decomposition temperature (°F):</i>	No data available

## Data on fire and explosion hazards

<i>Flash point (°F):</i>	>200
<i>Flash point (°C):</i>	>93.3
<i>Flammability (°F):</i>	No data available
<i>Auto-ignition temperature (°F):</i>	No data available
<i>Explosion limits (% v/v):</i>	No data available

## Solubility

<i>Solubility in water:</i>	No data available
<i>n-octanol/water coefficient (LogKow):</i>	No data available
<i>Solubility in fat (g/L):</i>	No data available

## 9.2. Other information

<i>Evaporation rate (n-butylacetate = 100):</i>	No data available
<i>Other physical and chemical parameters:</i>	No data available.
<i>Oxidizing properties:</i>	No data available.

## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

No data available.

### 10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

### 10.3. Possibility of hazardous reactions, including those associated with foreseeable emergencies

None known.

### 10.4. ▼ Conditions to avoid

Incompatible Materials  
Mechanical influences (e.g. Shock, pressure, impact, friction). Fire, sparks or other ignition sources.  
Extremes of temperature  
Moisture

### 10.5. Incompatible materials

Peroxides

Strong oxidizing agents

## 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on toxicological effects

#### Acute toxicity

Based on available data, the classification criteria are not met.

#### Skin corrosion/irritation

Causes skin irritation.

#### Serious eye damage/irritation

Causes serious eye damage.

#### Respiratory sensitisation

Based on available data, the classification criteria are not met.

#### Skin sensitisation

May cause an allergic skin reaction.

#### Germ cell mutagenicity

Based on available data, the classification criteria are not met.

#### Carcinogenicity

Based on available data, the classification criteria are not met.

#### Reproductive toxicity

Based on available data, the classification criteria are not met.

#### STOT-single exposure

Based on available data, the classification criteria are not met.

#### STOT-repeated exposure

Based on available data, the classification criteria are not met.

#### Aspiration hazard

Based on available data, the classification criteria are not met.

#### Long term effects

The product contains substances that cause serious eye damage. Contact with these substances can cause irreversible effects on the eye / serious eye damage.

#### Other information

Carbon black has been classified by IARC as a group 2B carcinogen.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

No data available.

### 12.2. Persistence and degradability

Based on available data, the classification criteria are not met.

### 12.3. Bioaccumulative potential

Based on available data, the classification criteria are not met.



## 12.4. Mobility in soil

No data available.

## 12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

## 12.6. Other adverse effects

None known.

## SECTION 13: DISPOSAL CONSIDERATIONS

### RCRA Hazardous waste ("P" and "U" list) (40 CFR 261)

None of the components are listed

### Specific labelling

### Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

## SECTION 14: TRANSPORT INFORMATION

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other informat ion:
DOT	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-

\* Packing group

\*\* Environmental hazards

### Additional information

Not dangerous goods according to DOT, IATA and IMDG.

## 14.6. Special precautions for user

Not applicable.

## 14.7. Transport in bulk according to IMO instruments

No data available.

## SECTION 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

### 15.2. U.S. Federal regulations

*TSCA (the non-confidential portion):*

Hydrophobic Amorphous Fumed Silica is listed  
Glass, oxide, chemicals is listed  
Carbon black is listed

*Clean Air Act:*

None of the components are listed

<i>EPCRA Section 302:</i>	None of the components are listed
<i>EPCRA Section 304:</i>	None of the components are listed
<i>EPCRA section 313:</i>	None of the components are listed
<i>CERCLA:</i>	None of the components are listed
<i>Hazardous chemical inventory reporting:</i>	This product is subject to Tier II reporting.

## State regulations

<i>California / Prop. 65:</i>	Carbon black is known to cause: Cancer —
<i>Massachusetts / Right To Know Act:</i>	Carbon black is listed
<i>New Jersey / Right To Know Act:</i>	Carbon black / Substance number: 0342 Carbon black is on the Special Health Hazard Substance List —
<i>New York / Right To Know Act:</i>	None of the components are listed
<i>Pennsylvania / Right To Know Act:</i>	Carbon black is listed —

### 15.4. Restrictions for application

Restricted to professional users.

### 15.5. Demands for specific education

No specific requirements.

### 15.6. Additional information

Not applicable.

### 15.7. Chemical safety assessment

No

### 15.8. Sources

OSHA Hazard Communication Standard (29 CFR 1910.1200)

## SECTION 16: OTHER INFORMATION

### Full text of H-phrases as mentioned in section 3

H315, Causes skin irritation.

H317, May cause an allergic skin reaction.

H318, Causes serious eye damage.

### The full text of identified uses as mentioned in section 1

None known.

### Abbreviations and acronyms

ACGIH = American Conference of Governmental Industrial Hygienists

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CERCLA = Comprehensive Environmental Response Compensation and Liability Act  
DOT = Department of Transportation  
EINECS = European Inventory of Existing Commercial chemical Substances  
EPCRA = Emergency Planning and Community Right-To-Know Act  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
HCIS = Hazardous Chemical Information System  
HNOC = Hazards Not Otherwise Classified  
IARC = International Agency for Research on Cancer  
IATA = International Air Transport Association  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
NFPA = National Fire Protection Association  
NIOSH = National Institute for Occupational Safety and Health  
OECD = Organisation for Economic Co-operation and Development  
OSHA = Occupational Safety and Health Administration  
PBT = Persistent, Bioaccumulative and Toxic  
RCRA = Resource Conservation and Recovery Act  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
RRN = REACH Registration Number  
SARA = Superfund Amendments and Reauthorization Act  
SCL = A specific concentration limit.  
STEL = Short-term exposure limits  
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure  
STOT-SE = Specific Target Organ Toxicity - Single Exposure  
TSCA = The Toxic Substances Control Act  
TWA = Time weighted average  
UN = United Nations  
UVBC = Unknown or variable composition, complex reaction products or of biological materials  
VOC = Volatile Organic Compound  
vPvB = Very Persistent and Very Bioaccumulative

## Additional information

The classification of the mixture in regard of health hazards is in accordance with the calculation methods given by HCS (29 CFR 1910.1200).

## The safety data sheet is validated by

SDS Coordinator

## Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product.

Information in this safety data sheet cannot be used as a product specification.

Country-language: US-en