

## SAFETY DATA SHEET

# Tuffbond 394

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

*Trade name:* Tuffbond 394  
*Product no.:* MS-394  
*Unique formula identifier (UFI):* 6000-A0PG-V00R-2THX

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

*Relevant identified uses of the substance or mixture:* Adhesive  
Restricted to professional users.  
*Uses advised against :* None known.

#### 1.3. Details of the supplier of the safety data sheet

*Company and address:* **Hernon Manufacturing Inc**  
121 Tech Drive  
FL 32771 Sanford  
USA  
T: +1-407-322-4000  
www.hernon.com

*Contact person:* Hernon SDS Coordinator  
*E-mail:* customerservice@hernon.com

*Revision:* 19/02/2025

*SDS Version:* 1.0

#### 1.4. Emergency telephone number

Contact the poison control at 1-800-222-1222 (24/7) or use the webpoisoncontrol (triage.webpoisoncontrol.org) to get specific guidance for your case.

VelocityEHS:

+1-800-255-3924 (USA)

+1-813-248-0585 (International)

1-300-954-583 (Australia)

0-800-591-6042 (Brazil)

400-120-0751 (China)

000-800-100-4086 (India)

800-099-0731 (Mexico)

Contract #: (MIS0002665)

### SECTION 2: HAZARDS IDENTIFICATION

Classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

#### 2.1. Classification of the substance or mixture

Skin Irrit. 2; H315, Causes skin irritation.  
Skin Sens. 1; H317, May cause an allergic skin reaction.  
Eye Irrit. 2; H319, Causes serious eye irritation.  
Muta. 2; H341, Suspected of causing genetic defects.  
Repr. 2; H361, Suspected of damaging fertility or the unborn child.  
STOT SE 2; H371, May cause damage to organs.  
STOT RE 2; H373, May cause damage to organs through prolonged or repeated exposure.  
Aquatic Chronic 2; H411, Toxic to aquatic life with long lasting effects.

## 2.2. Label elements

*Hazard pictogram(s):*



*Signal word:*

Warning

*Hazard statement(s):*

Causes skin irritation. (H315)  
May cause an allergic skin reaction. (H317)  
Causes serious eye irritation. (H319)  
Suspected of causing genetic defects. (H341)  
Suspected of damaging fertility or the unborn child. (H361)  
May cause damage to organs. (H371)  
May cause damage to organs through prolonged or repeated exposure. (H373)  
Toxic to aquatic life with long lasting effects. (H411)

*Precautionary statement(s):*

*General:*

-

*Prevention:*

Obtain special instructions before use. (P201)  
Do not breathe vapour/mist. (P260)  
Wear eye protection/protective clothing. (P280)

*Response:*

IF exposed or concerned: Get medical advice/attention.  
(P308+P313)  
Get medical advice/attention if you feel unwell. (P314)

*Storage:*

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*Disposal:*

Dispose of contents/container in accordance with local regulation  
(P501)

*Hazardous substances:*

Bisphenol-A-(epichlorohydrin)  
Amine Adduct with Epoxy Resin  
Amine adduct with epoxy resin

*Additional labelling:*

UFI: 6000-A0PG-V00R-2THX

## 2.3. Other hazards

*Additional warnings:*

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. Substances

Not applicable. This product is a mixture.

### 3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Bisphenol-A-(epichlorohydrin)	CAS No.: 25068-38-6 EC No.: 500-033-5 UK-REACH: Index No.: 603-074-00-8	60-100%	Skin Irrit. 2, H315 (SCL: 5.00 %) Skin Sens. 1, H317 Eye Irrit. 2, H319 (SCL: 5.00 %) Aquatic Chronic 2, H411	
Amine Adduct with Epoxy Resin	CAS No.: Confidential EC No.: 688-077-2 UK-REACH: Index No.:	7-13%	Acute Tox. 4, H332 Muta. 2, H341 Repr. 2, H361 STOT SE 2, H371 (Lung) STOT RE 2, H373	
Amine adduct with epoxy resin	CAS No.: 134091-75-1 EC No.: 682-623-3 UK-REACH: Index No.:	1-5%	Muta. 2, H341	

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

### Other information

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## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

*General information:*

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

*Inhalation:*

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

*Skin contact:*

Remove contaminated clothing and shoes immediately. Ensure to wash exposed skin thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners.

If skin irritation occurs: Get medical advice/attention.

*Eye contact:*

If in eyes: Flush eyes immediately with plenty of water or

isotonic water (20-30 °C) for at least 5 minutes and continue until irritation stops. Remove contact lenses. Make sure to flush under upper and lower eyelids. If irritation continues, contact a doctor. Continue flushing during transport.

*Ingestion:*

In the case of ingestion, contact a doctor immediately. If the person is conscious, give them water. DO NOT try to induce vomiting unless this is recommended by a doctor. Hold head facing down to prevent vomit from returning to the mouth and throat. Prevent shock by keeping the injured person warm and calm. Initiate immediate resuscitation if breathing stops. If unconscious, roll the injured person into recovery position. Call an ambulance.

*Burns:*

Not applicable.

**4.2. Most important symptoms and effects, both acute and delayed**

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after exposure.

**4.3. Indication of any immediate medical attention and special treatment needed**

IF exposed or concerned:

Get immediate medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

**Information to medics**

Bring this safety data sheet or the label from this product.

## SECTION 5: FIREFIGHTING MEASURES

**5.1. Extinguishing media**

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

**5.2. Special hazards arising from the substance or mixture**

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.

Hazchem Code: ●3Z

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid direct contact with spilled substances.

Contaminated areas may be slippery.

**6.2. Environmental precautions**

Avoid discharge to lakes, streams, sewers, etc. In the event of leakage to the surroundings,

contact local environmental authorities.

### 6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

### 6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for safe handling

It is recommended to install waste collection trays in order to prevent emissions to the waste water system and surrounding environment.

Avoid direct contact with the product.

Avoid contact during pregnancy and while nursing.

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

### 7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

*Recommended storage material:* Always store in containers of the same material as the original container.

*Storage conditions:* Refrigerator, 2 to 8°C  
Dry, cool and well ventilated

*Incompatible materials:* Acids  
Bases  
Amines  
Strong oxidizing agents

### 7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

No substances are listed in the national list of substances with an occupational exposure limit.

#### DNEL

No data available.

#### PNEC

No data available.

### 8.2. Exposure controls

Apply general control to prevent unnecessary exposure

*General recommendations:* Smoking, drinking and consumption of food is not allowed in the work area.

<i>Exposure scenarios:</i>	There are no exposure scenarios implemented for this product.
<i>Exposure limits:</i>	Occupational exposure limits have not been defined for the substances in this product.
<i>Appropriate technical measures:</i>	Do not recirculate outlet air that contain the substances. Apply standard precautions during use of the product. Avoid inhalation of vapours.
<i>Hygiene measures:</i>	Take off contaminated clothing and wash it before reuse.
<i>Measures to avoid environmental exposure:</i>	Keep damming materials near the workplace. If possible, collect spillage during work.


### Individual protection measures, such as personal protective equipment

*Generally:* Use only UKCA marked protective equipment.

#### *Respiratory Equipment:*

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.


#### *Skin protection:*

Recommended	Type/Category	Standards	
-	Protective Clothing		

#### *Hand protection:*

Nitrile Rubber

#### *Eye protection:*

Type	Standards	
Safety glasses with side shields.	EN166	

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<i>Physical state:</i>	Liquid
<i>Colour:</i>	Amber
<i>Odour / Odour threshold:</i>	Unpleasant
<i>pH:</i>	No data available
<i>Density (g/cm<sup>3</sup>):</i>	1.19
<i>Kinematic viscosity:</i>	No data available
<i>Particle characteristics:</i>	No data available

### Phase changes

<i>Melting point/Freezing point (°C):</i>	No data available
<i>Softening point/range (°C):</i>	Does not apply to liquids.

<i>Boiling point (°C):</i>	>149
<i>Vapour pressure:</i>	<5 mmHg
<i>Relative vapour density:</i>	No data available
<i>Decomposition temperature (°C):</i>	No data available

### Data on fire and explosion hazards

<i>Flash point (°C):</i>	>93.3
<i>Flammability (°C):</i>	No data available
<i>Auto-ignition temperature (°C):</i>	No data available
<i>Lower and upper explosion limit (% v/v):</i>	No data available

### Solubility

<i>Solubility in water:</i>	Slightly soluble
<i>n-octanol/water coefficient (LogKow):</i>	No data available
<i>Solubility in fat (g/L):</i>	No data available

### 9.2. Other information

<i>Evaporation rate (n-butylacetate = 100):</i>	No data available
<i>Oxidizing properties:</i>	No data available
<i>Other physical and chemical parameters:</i>	No data available.

## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

No data available.

### 10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

### 10.3. Possibility of hazardous reactions

None known.

### 10.4. Conditions to avoid

Incompatible Materials  
Extremes of temperature  
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

### 10.5. Incompatible materials

Acids  
Bases  
Amines  
Strong oxidizing agents

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 as retained and amended in UK law

#### Acute toxicity

Based on available data, the classification criteria are not met.

#### Skin corrosion/irritation

Causes skin irritation.

#### Serious eye damage/irritation

Causes serious eye irritation.

#### Respiratory sensitisation

Based on available data, the classification criteria are not met.

#### Skin sensitisation

May cause an allergic skin reaction.

#### Germ cell mutagenicity

Suspected of causing genetic defects.

#### Carcinogenicity

Based on available data, the classification criteria are not met.

#### Reproductive toxicity

Suspected of damaging fertility or the unborn child.

#### STOT-single exposure

May cause damage to organs.

#### STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure.

#### Aspiration hazard

Based on available data, the classification criteria are not met.

### 11.2. Information on other hazards

#### Long term effects

Reproductive toxicity: This product contains teratogenic substances, which may produce anomalies and/or developmental defects to the human offspring. Adverse effects include: death, growth retardation, congenital disorders, delayed mental development, and functional disorders. This product contains reprotoxic substances, which may harm the reproductive capacity. Adverse effects include: sterility, effects on the sexual function, lowered effective fertility and dysfunctional menstrual cycle.

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

#### Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

#### Other information

None known.



## **SECTION 12: ECOLOGICAL INFORMATION**

### **12.1. Toxicity**

Toxic to aquatic life with long lasting effects.

### **12.2. Persistence and degradability**

Based on available data, the classification criteria are not met.

### **12.3. Bioaccumulative potential**

Based on available data, the classification criteria are not met.

### **12.4. Mobility in soil**

No data available.

### **12.5. Results of PBT and vPvB assessment**

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

### **12.6. Endocrine disrupting properties**

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

### **12.7. Other adverse effects**

This product contains substances that are toxic to the environment. May result in adverse effects to aquatic organisms.

This product contains substances, which may cause adverse long-term effects to the aquatic environment.

## **SECTION 13: DISPOSAL CONSIDERATIONS**

### **Waste treatment methods**

Product is covered by the regulations on hazardous waste.

HP 4 - Irritant (skin irritation and eye damage)

HP 5 - Specific Target Organ Toxicity (STOT)/Aspiration Toxicity

HP 7 - Carcinogenic

HP 10 - Toxic for reproduction

HP 11 - Mutagenic

HP 13 - Sensitising

HP 14 - Ecotoxic

Dispose of contents/container to an approved waste disposal plant.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

### **EWC code**







Not applicable.

### **Specific labelling**

### **Contaminated packing**

Packaging containing residues of the product must be disposed of similarly to the product.

## **SECTION 14: TRANSPORT INFORMATION**

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A-(epichlorohydrin) )	Transport hazard class: 9 Label: 9 Classification code: M6  	III	Yes	Limited quantities: 5 L Tunnel restriction code: (-) See below for additional information.
IMDG	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A-(epichlorohydrin) )	Transport hazard class: 9 Label: 9 Classification code: M6  	III	Yes	Limited quantities: 5 L EmS: F-A S-F See below for additional information.
IATA	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A-(epichlorohydrin) )	Transport hazard class: 9 Label: 9 Classification code: M6  	III	Yes	See below for additional information.

\* Packing group

\*\* Environmental hazards

### Additional information

This product is within scope of the regulations of transport of dangerous goods.

These substances when carried in single or combination packaging's containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR/IMDG/IATA provided the packaging's meet the general provisions of 4.1.1.1, 4.1.1.2, 4.1.1.4 - 4.1.1.8 (ADR, IMDG) / 5.0.2.4.1, 5.0.2.6.1.1, 5.0.2.8 (IATA).

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ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or

warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

Hazchem Code: ●3Z

#### 14.6. Special precautions for user

Not applicable.

#### 14.7. Maritime transport in bulk according to IMO instruments

No data available.

## SECTION 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

*Restrictions for application:*

Restricted to professional users.  
People under the age of 18 shall not be exposed to this product.  
Pregnant women and women breastfeeding must not be exposed to this product. The risk, and possible technical precautions or design of the workplace needed to eliminate exposure, must be considered.

*Demands for specific education:*

No specific requirements.

*Control of Major Accident Hazards (COMAH) - Categories / dangerous substances:*

E2 - ENVIRONMENTAL HAZARDS, Qualifying quantity (lower-tier): 200 tonnes / (upper-tier): 500 tonnes

*Additional information:*

Not applicable.

*Sources:*

The Management of Health and Safety at Work Regulations 1999.  
The Health and Safety at Work etc. Act 1974 Regulations 2013.  
Control of Major Accident Hazards (COMAH) Regulations 2015.  
Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.  
Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.  
Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

### 15.2. Chemical safety assessment

No

## SECTION 16: OTHER INFORMATION

## **Full text of H-phrases as mentioned in section 3**

H315, Causes skin irritation.  
H317, May cause an allergic skin reaction.  
H319, Causes serious eye irritation.  
H332, Harmful if inhaled.  
H341, Suspected of causing genetic defects.  
H361, Suspected of damaging fertility or the unborn child.  
H371, May cause damage to organs. (Lung)  
H373, May cause damage to organs through prolonged or repeated exposure.  
H411, Toxic to aquatic life with long lasting effects.

## **Abbreviations and acronyms**

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
CAS = Chemical Abstracts Service  
CE = Conformité Européenne (European conformity)  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
CSA = Chemical Safety Assessment  
CSR = Chemical Safety Report  
DMEL = Derived Minimal Effect Level  
DNEL = Derived No Effect Level  
EINECS = European Inventory of Existing Commercial chemical Substances  
ES = Exposure Scenario  
EUH statement = CLP-specific Hazard statement  
EuPCS = European Product Categorisation System  
EWC = European Waste Catalogue  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
GWP = Global warming potential  
IARC = International Agency for Research on Cancer (IARC)  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
OECD = Organisation for Economic Co-operation and Development  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
RRN = REACH Registration Number  
SCL = A specific concentration limit  
SVHC = Substances of Very High Concern  
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure  
STOT-SE = Specific Target Organ Toxicity - Single Exposure  
TWA = Time weighted average  
UN = United Nations  
UVBC = Unknown or variable composition, complex reaction products or of biological materials  
VOC = Volatile Organic Compound  
vPvB = Very Persistent and Very Bioaccumulative

## **Additional information**

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The classification of the substance/mixture in regard of environmental hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

## **The safety data sheet is validated by**

SDS Coordinator

## **Other**

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product.

Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en