

# SAFETY DATA SHEET

Issue Date 28-Jul-2022 Revision Date 24-Aug-2022 Version 1

# 1. IDENTIFICATION

Product identifier

Product Name Tuffbond 326A

Other means of identification

Product Code MS-326A UN/ID no. UN 3082 Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy Adhesive.
Uses advised against Epoxy Adhesive.
None known

Details of the supplier of the safety data sheet

Manufacturer Address Hernon Manufacturing Inc. 121 Tech Drive Sanford, FL 32771 800-527-0004

Emergency telephone number

Company Phone Number 407-322-4000

Emergency Telephone Chemtel 800-255-3924

# 2. HAZARDS IDENTIFICATION

# Classification

# **OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Respiratory sensitization	Category 1
Skin sensitization	Category 1

# Label elements

### **Emergency Overview**

#### Danger

#### **Hazard statements**

Causes skin irritation

Causes serious eye irritation

May cause allergy or asthma symptoms or breathing difficulties if inhaled

May cause an allergic skin reaction



Appearance No information available Physical state Liquid Odor Mild

#### **Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Wear protective gloves/protective clothing/eye protection/face protection

Avoid breathing dust/fume/gas/mist/vapors/spray

In case of inadequate ventilation wear respiratory protection

Contaminated work clothing should not be allowed out of the workplace

#### **Precautionary Statements - Response**

Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of soap and water

Take off contaminated clothing and wash before reuse

If skin irritation or rash occurs: Get medical advice/attention

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician

# **Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

#### Hazards not otherwise classified (HNOC)

Not applicable

### Other Information

Toxic to aquatic life with long lasting effects.

#### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
BISPHENOL A EPOXY RESIN	25068-38-6	60 - 100	*
SILANE	2530-83-8	1 - 5	*
MIXTURE	MIXTURE	0.1 - 1	*

<sup>\*</sup>The exact percentage (concentration) of composition has been withheld as a trade secret.

# 4. FIRST AID MEASURES

#### Description of first aid measures

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

**Skin contact** Wash with soap and water. Flush skin with water for several minutes. Remove

contaminated clothing and shoes. If irritation develops, seek medical attention. Wash

clothing before reuse.

**Inhalation** Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give

artificial respiration. Get medical attention immediately.

**Ingestion** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a

POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

**Symptoms** No information available.

Indication of any immediate medical attention and special treatment needed

**Note to physicians**Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

#### Suitable extinguishing media

Carbon dioxide (CO2). Extinguishing powder. Water spray (fog).

Unsuitable extinguishing media Water jet.

# Specific hazards arising from the chemical

No information available.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides (NOx).

#### Explosion data

Sensitivity to Mechanical Impact None. Sensitivity to Static Discharge None.

#### Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

#### 6. ACCIDENTAL RELEASE MEASURES

# Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in

confined areas.

Environmental precautions

**Environmental precautions**Do not allow into any sewer, on the ground or into any body of water. See section 12 for

additional ecological information.

# Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**Store in a closed container until ready for disposal.

# 7. HANDLING AND STORAGE

#### Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly

after handling. Ensure adequate ventilation, especially in confined areas.

# Conditions for safe storage, including any incompatibilities

Storage Conditions Keep at temperatures between 46°F and 82°F (8°C and 28°C).

**Incompatible materials** Acids. Bases. Amines. Oxidizing agents.

# 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers

Eyewash stations Ventilation systems.

Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Skin and body protection** Wear protective gloves and protective clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved

respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be

provided in accordance with current local regulations.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

# Information on basic physical and chemical properties

Physical state Liquid

AppearanceNo information availableOdorMild

Color Clear Odor threshold No information available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

**pH** Does not apply

Melting point / freezing point
Boiling point / boiling range
Flash point
Evaporation rate

No information available
No information available
No information available

Flammability (solid, gas) No information available

Flammability Limit in Air

Upper flammability limit:
Lower flammability limit:
Vapor pressure
Vapor density
Relative density
No information available
No information available
No information available
No information available

Water solubility
Solubility in other solvents
Partition coefficient
Autoignition temperature
Decomposition temperature
No information available
No information available
No information available

Decomposition temperature
Kinematic viscosity
No information available

#### Other Information

Softening point
Molecular weight
VOC Content (%)
Density
No information available

# 10. STABILITY AND REACTIVITY

#### Reactivity

No data available

# **Chemical stability**

Stable under recommended storage conditions.

#### **Possibility of Hazardous Reactions**

None under normal processing.

# **Conditions to avoid**

Incompatible materials.

### **Incompatible materials**

Acids. Bases. Amines. Oxidizing agents.

# **Hazardous Decomposition Products**

Carbon monoxide. Carbon dioxide (CO2).

# 11. TOXICOLOGICAL INFORMATION

# Information on likely routes of exposure

### **Product Information**

InhalationNo data available.Eye contactNo data available.Skin contactNo data available.IngestionNo data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A EPOXY RESIN 25068-38-6	= 11400 mg/kg (Rat)	-	-
SILANE 2530-83-8	= 7.01 g/kg (Rat)	-	> 5.3 mg/L (Rat) 4 h

#### Information on toxicological effects

**Symptoms** No information available.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization
Germ cell mutagenicity
No information available.
STOT - repeated exposure
Aspiration hazard
No information available.
No information available.

#### Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document ...

**ATEmix (oral)** 11,281.30 mg/kg

# 12. ECOLOGICAL INFORMATION

#### **Ecotoxicity**

Chemical Name	Algae/aquatic plants	Fish	Crustacea
SILANE	-	55: 96 h Cyprinus carpio mg/L LC50	-
2530-83-8		semi-static	

#### Persistence and degradability

No information available.

#### Bioaccumulation

No information available.

Other adverse effects No information available

# 13. DISPOSAL CONSIDERATIONS

#### Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and

regulations.

**Contaminated packaging** Do not reuse container.

# 14. TRANSPORT INFORMATION

DOT

UN/ID no. UN 3082

**Proper shipping name** Environmentally hazardous substance, liquid, n.o.s.

Hazard Class 9
Packing Group III

**Special Provisions** 8, 146, 173, 335, IB3, T4, TP1, TP29

**IATA** 

**UN/ID no.** UN 3082

**Proper shipping name** Environmentally hazardous substance, liquid, n.o.s.

Hazard Class 9
Packing Group III

Special Provisions A97, A158, A197

**Description** Limited quantities: 5 L, 30 kg gross weight

**IMDG** 

**UN/ID no.** UN 3082

**Proper shipping name** 3082 - Environmentally hazardous substances, liquid, n.o.s.

Hazard Class9Packing GroupIIIEmS-No.F-A, S-FSpecial Provisions274, 335, 969

**Description** Limited quantities: 5 L, 30 kg gross weight

# 15. REGULATORY INFORMATION

#### International Inventories

**TSCA** Complies DSL/NDSL Complies **EINECS/ELINCS** Complies **ENCS** Complies Complies **IECSC KECL** Complies **PICCS** Complies **AICS** Complies

All ingredients are on the inventory or are exempt from listing.

#### Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

# US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

# SARA 311/312 Hazard Categories

Acute health hazard **Chronic Health Hazard** Fire hazard Sudden release of pressure hazard **Reactive Hazard** 

#### CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

# **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

#### **US State Regulations**

# **California Proposition 65**

This product does not contain any Proposition 65 chemicals

# U.S. State Right-to-Know Regulations

### **U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

# 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

Health hazards -Instability -**Physical and Chemical** NFPA Flammability -

Properties -

**HMIS** Health hazards -Flammability -Physical hazards -Personal protection -

**Prepared By** SDS coordinator

Issue Date28-Jul-2022Revision Date24-Aug-2022

Revision Note No information available

# **Disclaimer**

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet** 



# SAFETY DATA SHEET

Issue Date 28-Jul-2022 Revision Date 24-Aug-2022 Version 1

# 1. IDENTIFICATION

Product identifier

Product Name Tuffbond 326B

Other means of identification

Product Code MS-326B UN/ID no. UN 2735 Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Hardener.
Uses advised against None known

Details of the supplier of the safety data sheet

Manufacturer Address
Hernon Manufacturing Inc.
121 Tech Drive
Sanford, FL 32771
800-527-0004

Emergency telephone number

Company Phone Number 407-322-4000

Emergency Telephone Chemtel 800-255-3924

# 2. HAZARDS IDENTIFICATION

# Classification

# **OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1

# Label elements

### **Emergency Overview**

#### Danger

#### **Hazard statements**

Harmful if swallowed
Causes severe skin burns an

Causes severe skin burns and eye damage

May cause an allergic skin reaction



Appearance No information available Physical state Liquid Odor Ammonia

#### **Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Do not breathe dust/fume/gas/mist/vapors/spray

Wear protective gloves/protective clothing/eye protection/face protection

Contaminated work clothing should not be allowed out of the workplace

# **Precautionary Statements - Response**

Immediately call a POISON CENTER or doctor/physician

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

Wash contaminated clothing before reuse

If skin irritation or rash occurs: Get medical advice/attention

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Immediately call a POISON CENTER or doctor/physician

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Rinse mouth

Do NOT induce vomiting

#### **Precautionary Statements - Storage**

Store locked up

### **Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

#### Hazards not otherwise classified (HNOC)

Not applicable

#### Other Information

Not applicable

# 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
CURING AGENT	MIXTURE	60 - 100	*
·—·			

<sup>\*</sup>The exact percentage (concentration) of composition has been withheld as a trade secret.

# 4. FIRST AID MEASURES

#### Description of first aid measures

**Eye contact**Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash with soap and water. Flush skin with water for several minutes. Remove

contaminated clothing and shoes. If irritation develops, seek medical attention. Wash

clothing before reuse.

**Inhalation** Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give

artificial respiration. Get medical attention immediately.

Ingestion Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a

POISON CENTER or doctor/physician if you feel unwell.

#### Most important symptoms and effects, both acute and delayed

**Symptoms** No information available.

#### Indication of any immediate medical attention and special treatment needed

**Note to physicians** Treat symptomatically.

#### 5. FIRE-FIGHTING MEASURES

#### Suitable extinguishing media

Use CO2, dry chemical, or foam.

Unsuitable extinguishing media No information available.

#### Specific hazards arising from the chemical

No information available.

Hazardous combustion products Carbon dioxide (CO2). Carbon monoxide. Nitrogen oxides (NOx).

### Explosion data

Sensitivity to Mechanical Impact None. Sensitivity to Static Discharge None.

### Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

# **6. ACCIDENTAL RELEASE MEASURES**

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions**Use personal protective equipment as required. Ensure adequate ventilation, especially in

confined areas.

Environmental precautions

**Environmental precautions** Do not allow into any sewer, on the ground or into any body of water. Collect spillage. See

section 12 for additional ecological information.

#### Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Store in a closed container until ready for disposal.

# 7. HANDLING AND STORAGE

# Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly

after handling. Ensure adequate ventilation, especially in confined areas.

#### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Store in a well-ventilated place. Keep cool.

Incompatible materials Acids. Metals. Sodium hypochlorite. Oxidizing agents.

# 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

**Exposure Guidelines** This product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls** 

**Engineering Controls** Showers

> **Evewash stations** Ventilation systems.

### Individual protection measures, such as personal protective equipment

Wear safety glasses with side shields (or goggles). Eye/face protection

Skin and body protection Wear protective gloves and protective clothing.

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved Respiratory protection

respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be

provided in accordance with current local regulations.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

# 9. PHYSICAL AND CHEMICAL PROPERTIES

#### Information on basic physical and chemical properties

Physical state

**Appearance** No information available Odor Ammonia

**Odor threshold** Light Yellow No information available Color

Property Values Remarks • Method

Does not apply На

Melting point / freezing point No information available 200 °C / 392 °F Boiling point / boiling range Flash point 185 °C / 365 °F **Evaporation rate** No information available Flammability (solid, gas) No information available

Flammability Limit in Air

Upper flammability limit: No information available Lower flammability limit: No information available Vapor pressure No information available Vapor density No information available

Relative density 0.97

Water solubility Slightly soluble

Solubility in other solvents No information available **Partition coefficient** No information available **Autoignition temperature** No information available **Decomposition temperature** No information available Kinematic viscosity No information available Dynamic viscosity No information available **Explosive properties** No information available

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**Oxidizing properties** No information available

Other Information

No information available Softening point No information available Molecular weight **VOC Content (%)** No information available **Density** No information available **Bulk density** No information available

# 10. STABILITY AND REACTIVITY

#### Reactivity

No data available

# **Chemical stability**

Stable under recommended storage conditions.

#### **Possibility of Hazardous Reactions**

None under normal processing.

#### **Conditions to avoid**

Incompatible materials.

#### **Incompatible materials**

Acids. Metals. Sodium hypochlorite. Oxidizing agents.

#### **Hazardous Decomposition Products**

Nitric acid. Ammonia. Nitrogen oxides (NOx). Carbon monoxide. Carbon dioxide (CO2).

# 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

### **Product Information**

Inhalation No data available. Eye contact No data available. Skin contact No data available. Ingestion No data available.

# Information on toxicological effects

No information available. **Symptoms** 

# Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available. Germ cell mutagenicity No information available. Carcinogenicity No information available. Reproductive toxicity No information available. No information available. STOT - single exposure STOT - repeated exposure No information available. **Aspiration hazard** No information available.

### Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

500.00 mg/kg ATEmix (oral)

# 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

Very toxic to aquatic life with long lasting effects

#### Persistence and degradability

No information available.

#### **Bioaccumulation**

No information available.

Other adverse effects No information available

# 13. DISPOSAL CONSIDERATIONS

#### Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and

regulations.

**Contaminated packaging** Do not reuse container.

# 14. TRANSPORT INFORMATION

DOT

**UN/ID no.** UN 2735

Proper shipping name Amines, liquid,corrosive, n.o.s.(Polyoxypropylenediamine)

Hazard Class 8
Packing Group

Special Provisions Keep separate from foodstuffs, luxury foods, feedstuffs

IATA

**UN/ID no.** UN 2735

**Proper shipping name** Amines, liquid,corrosive, n.o.s.(Polyoxypropylenediamine)

Hazard Class 8
Packing Group II
ERG Code 153

Special Provisions Keep separate from foodstuffs, luxury foods, feedstuffs

<u>IMDG</u>

**UN/ID no.** UN 2735

**Proper shipping name** Amines, liquid,corrosive, n.o.s.(Polyoxypropylenediamine)

Hazard Class 8
Packing Group || |

**EmS-No.** F-A, S-B

Special Provisions Keep separate from foodstuffs, luxury foods, feedstuffs

# 15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies
Complies

All ingredients are on the inventory or are exempt from listing.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances **IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances AICS - Australian Inventory of Chemical Substances

#### **US Federal Regulations**

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

#### SARA 311/312 Hazard Categories

Acute health hazard **Chronic Health Hazard** Fire hazard Sudden release of pressure hazard Reactive Hazard

#### CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

# **US State Regulations**

#### **California Proposition 65**

This product does not contain any Proposition 65 chemicals

#### U.S. State Right-to-Know Regulations

#### U.S. EPA Label Information

**EPA Pesticide Registration Number** Not applicable

### 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards -Flammability -Instability -**Physical and Chemical** 

Properties -

HMIS Health hazards -Flammability -Physical hazards -Personal protection -

SDS coordinator **Prepared By Issue Date** 28-Jul-2022 **Revision Date** 24-Aug-2022

**Revision Note** No information available

#### **Disclaimer**

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**End of Safety Data Sheet**