

SAFETY DATA SHEET

Nuts N' Bolts 427

SECTION 1: IDENTIFICATION

1.1. Product identifier

Trade name: Nuts N' Bolts 427

Product no.: MS-427

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture: Adhesive
Restricted to professional users.

Uses advised against : None known.

1.3. Details of the supplier of the safety data sheet

Company and address: **Hernon Manufacturing Inc**
121 Tech Drive
FL 32771 Sanford
USA
T: +1-407-322-4000
www.hernon.com

Contact person: Hernon SDS Coordinator

E-mail: customerservice@hernon.com

SDS date: 4/24/2025

SDS Version: 3.0

Date of previous version: 1/7/2025 (2.0)

1.4. Emergency telephone number

Contact the poison control at 1-800-222-1222 (24/7) or use the webpoisoncontrol (triage.webpoisoncontrol.org) to get specific guidance for your case.

VelocityEHS:

+1-800-255-3924 (USA)

+1-813-248-0585 (International)

1-300-954-583 (Australia)

0-800-591-6042 (Brazil)

400-120-0751 (China)

000-800-100-4086 (India)

800-099-0731 (Mexico)

Contract #: (MIS0002665)

SECTION 2: HAZARD(S) IDENTIFICATION

OSHA/HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

2.1. ▼ Classification of the substance or mixture

Skin Irrit. 2; H315, Causes skin irritation.

Skin Sens. 1; H317, May cause an allergic skin reaction.

Eye Irrit. 2; H319, Causes serious eye irritation.

STOT SE 3; H335, May cause respiratory irritation.

Carc. 1B; H350, May cause cancer.

STOT RE 2; H373, May cause damage to organs through prolonged or repeated exposure.

2.2. Label elements

Hazard pictogram(s):



Signal word:

Danger

▼ *Hazard statement(s):*

Causes skin irritation. (H315)

May cause an allergic skin reaction. (H317)

Causes serious eye irritation. (H319)

May cause respiratory irritation. (H335)

May cause cancer. (H350)

May cause damage to organs through prolonged or repeated exposure. (H373)

Precautionary statement(s):

General:

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▼ *Prevention:*

Obtain special instructions before use. (P201)

Do not breathe vapour/mist. (P260)

Wash hands thoroughly after handling. (P264)

Contaminated work clothing should not be allowed out of the workplace. (P272)

Wear eye protection/protective clothing. (P280)

▼ *Response:*

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)

IF exposed or concerned: Get medical advice/attention. (P308+P313)

Call a POISON CENTER/doctor if you feel unwell. (P312)

Get medical advice/attention if you feel unwell. (P314)

If skin irritation or rash occurs: Get medical advice/attention. (P333+P313)

If eye irritation persists: Get medical advice/attention. (P337+P313)

Take off contaminated clothing and wash it before reuse. (P362+P364)

Storage:

Store in a well-ventilated place. Keep container tightly closed. (P403+P233)

Disposal:

Dispose of contents/container in accordance with local regulation (P501)

Additional labelling:

Restricted to professional users.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Polyethylene Glycol Dimethacrylate	CAS No.: 25852-47-5	30-60%	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 STOT SE 3, H335	
Hydroxypropyl Methacrylate	CAS No.: 27813-02-1	10-30%	Skin Sens. 1, H317 Eye Irrit. 2, H319	
Cumene hydroperoxide	CAS No.: 80-15-9	1-5%	Org. Perox. E, H242 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 (SCL: 10.00 %) Skin Irrit. 2, H315 (SCL: 3.00 %) Eye Dam. 1, H318 Acute Tox. 3, H331 STOT SE 3, H336 STOT RE 2, H373	
maleic acid	CAS No.: 110-16-7	0.1-1%	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Eye Dam. 1, H318 STOT SE 3, H335	
Cumene	CAS No.: 98-82-8	0.1-1%	Flam. Liq. 3, H226 Asp. Tox. 1, H304 STOT SE 3, H335 Carc. 1B, H350	

Where the concentration of an ingredient is expressed as a range the exact concentration has been withheld as a trade secret.

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

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SECTION 4: FIRST-AID MEASURES

4.1. Description of first aid measures

General information:

If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 911 and give immediate treatment (first aid).

Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation:

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact:

Remove contaminated clothing and shoes immediately. Ensure to wash exposed skin thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners.

If skin irritation occurs: Get medical advice/attention.

Eye contact:

If in eyes: Flush eyes immediately with plenty of water or isotonic water (20-30 °C) for at least 5 minutes and continue until irritation stops. Remove contact lenses. Make sure to flush under upper and lower eyelids. If irritation continues, contact a doctor. Continue flushing during transport.

Ingestion:

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

Burns:

Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after exposure.

4.3. Indication of any immediate medical attention and special treatment needed

IF exposed or concerned:

Get immediate medical advice/attention.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. ▼ Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Sulphur oxides

Nitrogen oxides (NO_x)

Carbon oxides (CO / CO₂)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact the Poison Help Line on 1-800-222-1222 (24/7) in order to obtain further advice.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid direct contact with spilled substances.

Ensure adequate ventilation, especially in confined areas.

Avoid inhalation of vapours from spilled material.

Contaminated areas may be slippery.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc. In the event of leakage to the surroundings, contact local environmental authorities.

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid direct contact with the product.

Avoid contact during pregnancy and while nursing.

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed containers and store protected from moisture and light. Containers should be dated when opened and tested periodically for the presence of peroxides. Do not exceed storage time limits.

Store locked up. A sign warning of toxic materials shall be affixed the room and cupboard containing the product(s).

Containers that have been opened must be carefully resealed and kept upright to prevent

leakage.

Recommended storage material:

Always store in containers of the same material as the original container.

Storage conditions:

Keep at temperatures between 7 and 29 °C.
Dry, cool and well ventilated
Protect from moisture.
Protect from sunlight.

Incompatible materials:

Reducing agents
Strong oxidizing agents
Alkali
Free radical generators
Metal
Strong acids
Oxygen scavengers

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Cumene

Long term exposure limit (OSHA Table Z-1) (mg/m³): 245

Long term exposure limit (OSHA Table Z-1) (ppm): 50

Long term exposure limit (ACGIH TLV) (ppm): 50

Part 1910 - Occupational Safety and Health Standards (29 CFR 1910.1000 TABLE Z-1 - Limits for Air Contaminants)

8.2. Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

General recommendations:

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios:

There are no exposure scenarios implemented for this product.

Exposure limits:

Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.

Appropriate technical measures:

Do not recirculate outlet air that contain the substances. The formation of vapours must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure eyewash and emergency showers are clearly marked. Apply standard precautions during use of the product. Avoid inhalation of vapours.

Hygiene measures:

Take off contaminated clothing and wash it before reuse.

Measures to avoid environmental

Keep damming materials near the workplace. If possible,

exposure:

collect spillage during work.

Individual protection measures, such as personal protective equipment


Generally:

Use only protective equipment with a recognized certification mark, e.g. the UL mark.

Respiratory Equipment:


If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Skin protection:

Recommended	Type/Category	Standards	
-	Protective Clothing		

Hand protection:
Nitrile Rubber

Eye protection:

Type	Standards	
Safety glasses with side shields.	EN166	

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Color:	Red
Odor:	Mild
Odor threshold (ppm):	No data available
pH:	No data available
Density (g/cm³):	1.08
Kinematic viscosity:	No data available
Particle characteristics:	No data available

Phase changes

Melting point/freezing point (°F):	No data available
Softening point/range (°F):	Does not apply to liquids.
Boiling point (°F):	>300
Boiling point (°C):	>149
Vapor pressure:	<5 mmHg (80 °F)
Relative vapor density:	No data available
Decomposition temperature (°F):	No data available

Data on fire and explosion hazards

Flash point (°F):	>200
Flash point (°C):	>93.3
Flammability (°F):	No data available
Auto-ignition temperature (°F):	No data available
Explosion limits (% v/v):	No data available

Solubility

Solubility in water:	Slightly soluble
n-octanol/water coefficient (LogKow):	No data available
Solubility in fat (g/L):	No data available

9.2. Other information

Evaporation rate (n-butylacetate = 100):	No data available
Other physical and chemical parameters:	No data available.
Oxidizing properties:	No data available

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions, including those associated with foreseeable emergencies

None known.

10.4. Conditions to avoid

Incompatible Materials
Extremes of temperature
Mechanical influences (e.g. Shock, pressure, impact, friction). Fire, sparks or other ignition sources.
Moisture
Sunlight

10.5. Incompatible materials

Reducing agents
Strong oxidizing agents
Alkali
Free radical generators
Strong acids
Oxygen scavengers
Metal

10.6. ▼ Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/irritation

Causes serious eye irritation.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

May cause an allergic skin reaction.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

May cause cancer.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard

Based on available data, the classification criteria are not met.

Long term effects

Carcinogenic effects: This product contains substances considered or proven to be carcinogenic. The carcinogenic effects may be triggered subsequent to exposure through inhalation, skin contact or ingestion.

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

Other information

Cumene has been classified by IARC as a group 2B carcinogen.

SECTION 12: ECOLOGICAL INFORMATION

12.1. ▼ Toxicity

Based on available data, the classification criteria are not met.

12.2. Persistence and degradability

Based on available data, the classification criteria are not met.

12.3. Bioaccumulative potential

Based on available data, the classification criteria are not met.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Other adverse effects

None known.

SECTION 13: DISPOSAL CONSIDERATIONS

RCRA Hazardous waste ("P" and "U" list) (40 CFR 261)

Cumene hydroperoxide is listed with EPA Hazardous Waste Number: U096

Cumene is listed with EPA Hazardous Waste Number: U055

Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: TRANSPORT INFORMATION

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other informat ion:
DOT	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-

* Packing group

** Environmental hazards

Additional information

Not dangerous goods according to DOT, IATA and IMDG.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to IMO instruments

No data available.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. U.S. Federal regulations

TSCA (the non-confidential portion):

Polyethylene Glycol Dimethacrylate is listed
Hydroxypropyl Methacrylate is listed
Cumene hydroperoxide is listed
maleic acid is listed

<i>Clean Air Act:</i>	Cumene is listed
<i>EPCRA Section 302:</i>	Cumene is regulated as a hazardous air pollutant (HAPS)
<i>EPCRA Section 304:</i>	None of the components are listed
<i>EPCRA section 313:</i>	None of the components are listed
	Cumene hydroperoxide is listed
	Cumene is listed
<i>CERCLA:</i>	Cumene hydroperoxide is regulated with a Reportable Quantity (RQ) of: 10 pounds
	maleic acid is regulated with a Reportable Quantity (RQ) of: 5000 pounds
	Cumene is regulated with a Reportable Quantity (RQ) of: 5000 pounds
<i>Hazardous chemical inventory reporting:</i>	This product is subject to Tier II reporting.
State regulations	
<i>California / Prop. 65:</i>	Cumene is known to cause: Cancer
	—
<i>Massachusetts / Right To Know Act:</i>	Cumene hydroperoxide is listed
	maleic acid is listed
	Cumene is listed
<i>New Jersey / Right To Know Act:</i>	Cumene hydroperoxide / Substance number: 0543
	Cumene hydroperoxide is on the Special Health Hazard Substance List
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	maleic acid / Substance number: 1151
	—
	Cumene / Substance number: 0542
	Cumene is on the Special Health Hazard Substance List
	—
<i>New York / Right To Know Act:</i>	Cumene hydroperoxide is listed
	Cumene hydroperoxide is regulated with a Reportable Quantity (RQ) of: 10 pounds
	Cumene hydroperoxide is regulated with a Treshold Reporting Quantity (TRQ) of: 0 pounds
	—
	maleic acid is listed
	maleic acid is regulated with a Reportable Quantity (RQ) of: 5000 pounds
	maleic acid is regulated with a Treshold Reporting Quantity (TRQ) of: 100 pounds
	—
	Cumene is listed
	Cumene is regulated with a Reportable Quantity (RQ) of: 5000 pounds
	Cumene is regulated with a Treshold Reporting Quantity (TRQ) of: 100 pounds
	—
<i>Pennsylvania / Right To Know Act:</i>	Cumene hydroperoxide is listed

Cumene hydroperoxide is hazardous to the environment (E)

—
maleic acid is listed
maleic acid is hazardous to the environment (E)

—
Cumene is listed
Cumene is hazardous to the environment (E)

15.4. Restrictions for application

Restricted to professional users.

Pregnant women and women breastfeeding must not be exposed to this product. The risk, and possible technical precautions or design of the workplace needed to eliminate exposure, must be considered.

15.5. Demands for specific education

No specific requirements.

15.6. Additional information

Not applicable.

15.7. Chemical safety assessment

No

15.8. Sources

OSHA Hazard Communication Standard (29 CFR 1910.1200)

SECTION 16: OTHER INFORMATION

Full text of H-phrases as mentioned in section 3

H226, Flammable liquid and vapour.

H242, Heating may cause a fire.

H302, Harmful if swallowed.

H304, May be fatal if swallowed and enters airways.

H312, Harmful in contact with skin.

H314, Causes severe skin burns and eye damage.

H315, Causes skin irritation.

H317, May cause an allergic skin reaction.

H318, Causes serious eye damage.

H319, Causes serious eye irritation.

H331, Toxic if inhaled.

H335, May cause respiratory irritation.

H336, May cause drowsiness or dizziness.

H350, May cause cancer.

H373, May cause damage to organs through prolonged or repeated exposure.

The full text of identified uses as mentioned in section 1

None known.

Abbreviations and acronyms

ACGIH = American Conference of Governmental Industrial Hygienists

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
CAS = Chemical Abstracts Service
CERCLA = Comprehensive Environmental Response Compensation and Liability Act
DOT = Department of Transportation
EINECS = European Inventory of Existing Commercial chemical Substances
EPCRA = Emergency Planning and Community Right-To-Know Act
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
HCIS = Hazardous Chemical Information System
HNOC = Hazards Not Otherwise Classified
IARC = International Agency for Research on Cancer
IATA = International Air Transport Association
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
NFPA = National Fire Protection Association
NIOSH = National Institute for Occupational Safety and Health
OECD = Organisation for Economic Co-operation and Development
OSHA = Occupational Safety and Health Administration
PBT = Persistent, Bioaccumulative and Toxic
RCRA = Resource Conservation and Recovery Act
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SARA = Superfund Amendments and Reauthorization Act
SCL = A specific concentration limit.
STEL = Short-term exposure limits
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
STOT-SE = Specific Target Organ Toxicity - Single Exposure
TSCA = The Toxic Substances Control Act
TWA = Time weighted average
UN = United Nations
UVBC = Unknown or variable composition, complex reaction products or of biological materials
VOC = Volatile Organic Compound
vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the mixture in regard of health hazards is in accordance with the calculation methods given by HCS (29 CFR 1910.1200).

The safety data sheet is validated by

SDS Coordinator

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product.

Information in this safety data sheet cannot be used as a product specification.

Country-language: US-en