

Issue Date 08-Jun-2015

Revision Date 01-May-2023

Version 3

**1. IDENTIFICATION****Product identifier****Product Name** Tuffbond 65891A**Other means of identification****Product Code** MS-65891A**UN/ID no.** None**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Epoxy Adhesive.**Uses advised against** None known**Details of the supplier of the safety data sheet****Manufacturer Address**Hernon Manufacturing Inc.  
121 Tech Drive  
Sanford, FL 32771  
800-527-0004**Emergency telephone number****Company Phone Number** 407-322-4000**Emergency Telephone** Chemtel 800-255-3924**2. HAZARDS IDENTIFICATION****Classification****OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Flammable liquids	Category 4

**Label elements****Emergency Overview****Warning****Hazard statements**

Causes skin irritation

Causes serious eye irritation

May cause an allergic skin reaction

Combustible liquid

**Appearance** opaque**Physical state** Liquid**Odor** Unpleasant**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling  
 Wear protective gloves/protective clothing/eye protection/face protection  
 Avoid breathing dust/fume/gas/mist/vapors/spray  
 Contaminated work clothing should not be allowed out of the workplace  
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 If eye irritation persists: Get medical advice/attention  
 IF ON SKIN: Wash with plenty of soap and water  
 Take off contaminated clothing and wash before reuse  
 If skin irritation or rash occurs: Get medical advice/attention  
 In case of fire: Use CO<sub>2</sub>, dry chemical, or foam for extinction

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep cool

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Toxic to aquatic life with long lasting effects.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Substance**

Chemical Name	CAS No.	Weight-%	Trade Secret
BISPHENOL A EPOXY RESIN	25068-38-6	60 - 100	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**Description of first aid measures**

<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin contact</b>	Wash with soap and water. Flush skin with water for several minutes. Remove contaminated clothing and shoes. If irritation develops, seek medical attention. Wash clothing before reuse.
<b>Inhalation</b>	Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give

artificial respiration. Get medical attention immediately.

**Ingestion**

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a POISON CENTER or doctor/physician if you feel unwell.

**Most important symptoms and effects, both acute and delayed****Symptoms**

None known.

**Indication of any immediate medical attention and special treatment needed****Note to physicians**

Treat symptomatically.

**5. FIRE-FIGHTING MEASURES****Suitable extinguishing media**

Use CO<sub>2</sub>, dry chemical, or foam.

**Unsuitable extinguishing media** Do not use a solid water stream as it may scatter and spread fire.

**Specific hazards arising from the chemical**

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

**Hazardous combustion products** Irritating organic vapors.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures****Personal precautions**

Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas.

**Environmental precautions****Environmental precautions**

Do not allow into any sewer, on the ground or into any body of water. Collect spillage. See section 12 for additional ecological information.

**Methods and material for containment and cleaning up****Methods for containment**

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

**Methods for cleaning up**

Take up mechanically, placing in appropriate containers for disposal.

**7. HANDLING AND STORAGE****Precautions for safe handling****Advice on safe handling**

Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly after handling. Ensure adequate ventilation, especially in confined areas.

**Conditions for safe storage, including any incompatibilities**

<b>Storage Conditions</b>	Keep at temperatures between 46°F and 82°F (8°C and 28°C).
<b>Incompatible materials</b>	None.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Control parameters**

<b>Exposure Guidelines</b>	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
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**Appropriate engineering controls**

<b>Engineering Controls</b>	Showers Eyewash stations Ventilation systems.
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**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin and body protection</b>	Wear protective gloves and protective clothing.
<b>Respiratory protection</b>	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

<b>General Hygiene Considerations</b>	Handle in accordance with good industrial hygiene and safety practice.
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**9. PHYSICAL AND CHEMICAL PROPERTIES****Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid	<b>Odor</b>	Unpleasant
<b>Appearance</b>	opaque	<b>Odor threshold</b>	Not applicable
<b>Color</b>	Blue		

<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>
<b>pH</b>	Does not apply	
<b>Melting point / freezing point</b>	Not applicable	
<b>Boiling point / boiling range</b>	> 150 / 300 °F	
<b>Flash point</b>	> 93 °C / 200 °F	
<b>Evaporation rate</b>	Not applicable	
<b>Flammability (solid, gas)</b>	Not applicable	
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit:</b>	No information available	
<b>Lower flammability limit:</b>	No information available	
<b>Vapor pressure</b>	> 50 mm at 80°F	
<b>Vapor density</b>	No information available	
<b>Relative density</b>	1.17	
<b>Water solubility</b>	Slightly soluble	
<b>Solubility in other solvents</b>	Not applicable	
<b>Partition coefficient</b>	Not applicable	
<b>Autoignition temperature</b>	Not applicable	
<b>Decomposition temperature</b>	Not applicable	
<b>Kinematic viscosity</b>	Not applicable	
<b>Dynamic viscosity</b>	Not applicable	
<b>Explosive properties</b>	None known	

Oxidizing properties Not applicable

**Other Information**

Softening point Not applicable  
Molecular weight Not applicable  
VOC Content (%) 0.2 %  
Density Not applicable  
Bulk density Not applicable

**10. STABILITY AND REACTIVITY****Reactivity**

Not applicable

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Incompatible materials.

**Incompatible materials**

None.

**Hazardous Decomposition Products**

None.

**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure**

Product Information	None
Inhalation	No known effect based on information supplied.
Eye contact	No known effect based on information supplied.
Skin contact	No known effect based on information supplied.
Ingestion	No known effect based on information supplied.

**Information on toxicological effects**

Symptoms See Section 11: TOXICOLOGICAL INFORMATION.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

Sensitization	None known.
Germ cell mutagenicity	None known.
Carcinogenicity	None known.
Reproductive toxicity	None known.
STOT - single exposure	No known effects under normal use conditions.
STOT - repeated exposure	None under normal use conditions.
Aspiration hazard	Not applicable.

**Numerical measures of toxicity - Product Information**

The following values are calculated based on chapter 3.1 of the GHS document .  
 ATEmix (oral) 11,422.80 mg/kg

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

Toxic to aquatic life with long lasting effects.

**Persistence and degradability**

None known.

**Bioaccumulation**

None known.

**Other adverse effects**

None known.

**13. DISPOSAL CONSIDERATIONS****Waste treatment methods**

<b>Disposal of wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated packaging</b>	Do not reuse container.

**14. TRANSPORT INFORMATION**

<b><u>DOT</u></b>	Not regulated
UN/ID no.	None
Proper shipping name	Not regulated
Hazard Class	None
Packing Group	None
Reportable Quantity (RQ)	None
Special Provisions	None

<b><u>IATA</u></b>	Not regulated
UN/ID no.	None
Proper shipping name	Not regulated
Hazard Class	None
Packing Group	None
Special Provisions	None

<b><u>IMDG</u></b>	Regulated
UN/ID no.	None
Proper shipping name	Not regulated
Hazard Class	None
Packing Group	None
Special Provisions	None

<b>Marine pollutant</b>	Not applicable
<b>RID</b>	Not regulated
<b>UN/ID no.</b>	None
<b>Proper shipping name</b>	Not regulated
<b>Hazard Class</b>	None
<b>Packing Group</b>	None
<b>Special Provisions</b>	None
<b>ADR</b>	Not regulated
<b>UN/ID no.</b>	None
<b>Proper shipping name</b>	Not regulated
<b>Hazard Class</b>	None
<b>Packing Group</b>	None
<b>Classification code</b>	None
<b>Special Provisions</b>	None

## 15. REGULATORY INFORMATION

### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies

All ingredients are on the inventory or are exempt from listing.

### Legend:

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

### US Federal Regulations

#### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

#### SARA 311/312 Hazard Categories

<b>Acute health hazard</b>	No
<b>Chronic Health Hazard</b>	No
<b>Fire hazard</b>	No
<b>Sudden release of pressure hazard</b>	No
<b>Reactive Hazard</b>	No

#### CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

#### CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive

Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

### US State Regulations

#### California Proposition 65

This product does not contain any Proposition 65 chemicals

### U.S. State Right-to-Know Regulations

#### U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

## 16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 0	Flammability 0	Instability 0	Physical and Chemical Properties Not applicable
<u>HMIS</u>	Health hazards 0	Flammability 0	Physical hazards 0	Personal protection X

Prepared By SDS coordinator  
Issue Date 08-Jun-2015  
Revision Date 01-May-2023  
Revision Note

Not applicable

#### Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet