

Technical Data Sheet EF[®] Adhesion Promoter 23

May 2019

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Product Description

Hernon[®] EF[®] Adhesion Promoter 23 is a single component material that makes surfaces suitable for bonding with **Hernon[®]** adhesives.

Typical Properties (Uncured)

| Property | Value |
|----------------------|--------------|
| Appearance | Clear liquid |
| Viscosity @ 25°C, cP | 5 – 10 Cp |
| Specific gravity | 0.84 |
| On Part Life, hours | 4 |
| Flash point | See SDS |

Typical Performance

Fixture time and cure speed of the adhesive on treated surfaces depends on the adhesive used and the substrate bonded.

General Information

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected with a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Safety Data Sheet (SDS).

Directions for Use

1. Make sure that the surface of the substrate is clean and free of dirt and oil.
2. Apply the Adhesion Promoter to one side of the surface to be bonded by spraying or brushing on. All that is need is a thin film on the surface.
3. Allow to dry for 1 to 5 minutes then apply adhesive to the other side of the surface to be bonded and apply pressure to the parts.

Storage

EF[®] Adhesion Promoter 23 must be stored in an appropriate manner in compliance with relevant regulations. Do not store near oxidizing agents or combustible materials. Store product in the unopened container in a dry location. Store in a cool, dry location in unopened containers at a temperature between 45°F to 85°F (7°C to 29°C) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused material, do not return any material to its original container.

Dispensing Equipment

Hernon[®] offers a complete line of semi and fully automated dispensing equipment. Contact **Hernon[®] Sales** for additional information.

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