

Technical Data Sheet

Silastomer[®] 337

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Product Description

Hernon[®] Silastomer[®] 337 is a high performance, single component, ready to use adhesive / sealant. It has a paste-like consistency, which cures to a tough, resilient and durable silicone rubber when exposed to moisture in the air. The neutral curing system is designed to be used around sensitive electronics and electrical materials like brass, copper and silver. It will adhere to clean metals, glass, rubber, ceramic, many plastics and vinyl. UL approval for horizontal burn and mechanical adhesion.

Silastomer[®] 337 provides excellent resistance to moisture, weathering, vibration, ozone and extreme temperatures. It can be applied in surface temperatures of 0°F to above 120°F with no loss in performance. Fully cured **Silastomer[®] 337** can withstand extended periods at temperatures up to 400°F.

Product Benefits

- One component – no mixing
- Room temperature cure
- Sealing Lead wire entries
- Circuit board protection
- Excellent high and low temperature resistance
- VOC compliant - low outgassing
- Excellent choice for use around sensitive electronics and sensors – non corrosive to most substrates
- Waterproofing electronics
- Engine components
- Versatile electrical insulation
- Cured rubber is non-toxic

Typical Properties (Uncured)

Property	Value
Base	Oxime Silicone
Color	Clear
Viscosity	500,000 – 2,000,000 cP
Specific Gravity	1.35
Extrusion Rate, 0.125 in. Orifice, 50 psi air pressure	250-500 gm/min
Sag or slump on 0.125 by 4 in. bead	Nil
Flash Point	See MSDS

Approvals

When fully cured, **Silastomer[®] 337** meets requirements for Mil Spec MIL-A-46106B Type I. Also FDA compliant with Regulation Title 21 CFR 175.105 where incidental food contact may be involved.

Typical Properties (Cured)

Physical Properties

Property	Value
Hardness, Shore A	28 - 32
Elongation, %	≥ 400
Modulus @ 100% Elongation, psi	80-100
Tack Free Time at 77°F, minutes	10 -20
Full Cure at 77°F, 0.25 in. bead, hours	24
Shrinkage	<5%
Working temp range	-70 to 400°F

Electrical Properties

Property	Value
Dielectric Strength, KV/mm ASTM D149	≥ 18
Dielectric Constant @ 50 Hz ASTM D150 1 kHz 1 MHz	2.7 2.7 2.7
Dissipation Factor @ 50 Hz ASTM D150 1 kHz 1 MHz	0.0009 0.0004 0.0002
Volume Resistivity, Ω·cm ASTM D257	2 x 10 ¹⁴

Typical Environmental Resistance

Silastomer[®] 337 exhibits excellent performance where a long term, permanently flexible bond is required.

Surface Preparation

All surfaces should be clean and dry. It is recommended that surfaces to be bonded be solvent wiped with acetone or mineral spirits. Do not use alcohol. Allow surface to dry thoroughly before applying sealant.

Precautions For Gasketing Applications

Do not use **Silastomer® 337** for gasketing carburetors, cylinder heads or where constant contact with fuels may occur. Material will develop excessive swell and loss of mechanical properties.

Do not use **Silastomer® 337** as a sealant for concentrated solutions of acetic, hydrochloric, nitric or sulfuric acids. This formulation is very resistant to oil and water but is not suitable for continuous use in acidic environments.

Directions For Use

- Ready to use. Requires no mixing or additives.
- Moisture curing begins immediately after the product is exposed to air, therefore assemble parts within a few minutes after the product is dispensed.
- Sealant starts to skin over in approximately 10 minutes. Reaches full cure in 24 hrs and maximum adhesion in 7 days.

General Information

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).

Storage

Silastomer® 337 should be stored in a cool, dry location in unopened containers at a temperature between 46°F to 90°F (8°C to 30°C) unless otherwise labeled. To prevent contamination of unused material, do not return any material to its original container.

Dispensing Equipment

Hernon® offers a complete line of semi and fully automated dispensing equipment. Contact **Hernon® Sales** for additional information.

These suggestions and data are based on information we believe to be reliable and accurate, but no guarantee of their accuracy is made. HERNON MANUFACTURING, INC. shall not be liable for any damage, loss or injury, direct or consequential arising out of the use or the inability to use the product. In every case, we urge and recommend that purchasers, before using any product in full scale production, make their own tests to determine whether the product is of satisfactory quality and suitability for their operations, and the user assumes all risk and liability whatsoever, in connection therewith. Hernon's Quality Management System for the design and manufacture of high performance adhesives and sealants is registered to the ISO 9001:2008 Quality Standard.